



Dart Aerospace Ltd.
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D4039-041
Job Sheet 187128



Part No: D4039-041

Job Qty: 2 ea

Part Name: Fwd Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4039 REV D IPP RevA: new issue DD 09.12.15 verified by:EC IPP REV B:AS PER ECN 10-563 10-09-28 JLM VERIFIED BY:DD IPP REV. C AS PER ECN 18-592 18/05/07 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Small Fab-3		JAN 14 2019
100	Small Fab	2 pcs	12/14/18	12/14/18	0.00	1.50	Small Fab-5		JAN 14 2019
110	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC5		JAN 14 2019
120	Packaging	2 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2		JAN 15 2019
130	QC21-SA	2 Ea	12/14/18	12/14/18	0.00	0.00	QC21		JAN 17 2019

Part Op 100 - 1- Install bushing as per dwg. (Note 8). After bushing as warm up to room temperature, verify 0.257" hole in
Descriptions: bushing. Ream if required. 2- Assemble lanyard to bracket as per dwg.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2690-6	Lanyard	2 Ea (1 ea)	100-Small Fab	5140840
D4039-1	Fwd Bracket	2 Ea (1 ea)	100-Small Fab	5131869
D5626-1	Bushing	4 Ea (2 ea)	100-Small Fab	5684244
MS17984-C416	Quick Release Pin	2 Ea (1 ea)	100-Small Fab	5131699
MS21042L3	Nut	2 Ea (1 ea)	100-Small Fab	5132360
MS27039-1-11	Screw	2 Ea (1 ea)	100-Small Fab	FM138326.83
NAS1149D0363J	Washer	6 Ea (3 ea)	100-Small Fab	5123436

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab	D2690-6	2	13	0
	D4039-1	2	0	0
	D5626-1	4	8	0
	MS17984-C416	2	2	0
	MS21042L3	2	3,657	0
	MS27039-1-11	2	236	0
	NAS1149D0363J	6	1,922	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation			Disposition		
Container No: S145180 Part: D4039 - 041 Job No: 187128 Serial No/Batch: S145180 Revision: D Inspector: _____ Exp Date: _____ Instructions: Various STC's Dart Aerospace Ltd. 1270 Aberdeen Street Hewitsonbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartero.com www.dartaerospace.com Date: 01/16/19			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
FAULT CATEGORY					
☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					